

### MANUFACTURING & INDUSTRIAL

# ENERGY EFFICIENCY CHECKLIST



PLAN. ACT. OPTIMIZE.

The Industrial Sector uses the most delivered energy of any end-user. There are three main categories of energy usage types for industrial: 1) energy-intensive manufacturing 2) non energy-intensive, and 3) nonmanufacturing.

Lower thermostat settings

#### ENERGY EFFICIENCY

BUILDING ENERGY EFFICIENCY TO-DO LIST:

Match HVAC schedules to occupancy schedules
Lower setback temperatures
Optimize morning warmup and night setback controls
Reduce/eliminate major sources of infiltration
Install a desiccant dehumidification system
Minimize use of outside air for process ventilation
Educate employees on building systems & energy efficiency measure
Check/adjust combustion efficiency of gas-fired equipment
Minimize the use of gas-fired refrigeration equipment
Check for ways to control solar gain to reduce the cooling load on buildings, including cool roofs or solar shading on windows
Install revolving doors
Install energy-efficient lighting and occupancy sensors
Install LED exit signs

#### **CENTRAL HEATING AREA**

Conduct boiler efficiency tests
Optimize combustion efficiency
Perform boiler maintenance and set a maintenance schedule
Check boiler water chemistry
Minimize boiler blowdown
Optimize steam plant heat balance
Minimize deaerator steam venting
Optimize boiler loading





## A1 ENERGY CONSULTING & LED LIGHTING EXPERTS

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Al Energy is a leader in energy consulting services committed to develop and deliver creative solutions to optimize energy efficiency, reliability, and sustainability for our clients. We combine our deep industry knowledge and financial expertise to dramatically lower energy costs and meet sustainability measures for our clients. We support government agencies, industrial , and commercial clients in achieving energy efficiency through reduced demand, strategic procurement, and alternative energy sources.

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